## If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other\_direct charges incurred in acquiring the materials.

It their full economic value (the value

Materials received from other plants within your company should be lepo tell at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (the handing charges).

If purchases or transfers do not differ (ig) it and shown the amounts economy put into production, you may report the cost of purchases or transfer allowever, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for Coarries in the materials and supplies inventories by adding the beginning inventory to the amount purchased of the plant of the consumption of the plant of the pla

Contract Work - Include a track the last consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

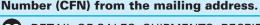
Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in to, line A2, not in to. The value of these products shipped by this establishment should be reported in 22 under Census product code 999899 1000, "Resales."

	1								
No.	Materials, parts, and supplies		Census material code		Consumption of purchased materials and of materials received from other establishments of your company				
Line					Cost, including delivery cost (freight-in)				
	0634	0630	0020		Bil.	Mil.	Thou.		
	0004	0030		0631					
1	Chemical, all types (including resins)	3	25000 06						
2	Fabricated plastics products (excluding gaskets)								
3	Fabricated metal products (excluding forgings)	3	32000 57						
4	Steel shapes and forms (excluding castings, forgings, and fabricated metal products)	3	31200 01						
5	Precious metals (gold, platinum, etc.), all forms (including ingot, sheet, strip, solder, plating, electrodes, etc.)	3	31419 01						
6	Electronic-type components (resistors, capacitors, transformers, electron tubes, semiconductors, etc.)		30000 82						
7	Paperboard containers, boxes, and corrugated paperboard	3	22210 01						

CONTINUE WITH TO ON PAGE 12

OHI	1 IVIC-33902 (02-14-2012)				raye	
1	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continu	ed				
Line No.		Census material	Consumption of purchased materials and of materials received from other establishments of your company  Cost, including delivery cost (freight-in)			
	Materials, parts, and supplies	code				
	0634	0630	\$ Bil.	Mil.	Thou.	
	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99				
	TOTAL (Should equal total reported in ©, line A1)  Not Applicable.  TYPE OF OPERATION	COPY				
	INFORMATION	DEPO	RT			
	= O NOT USE TO	KL.				
	TOTAL (Should equal total reported in To, line A1)	771000 00				
8	Not Applicable.					
9	TYPE OF OPERATION					
062	Is the primary business of this establishment ma and other orthodontic appliances that are custor basis)?	nized for indivi	dual appl	ication (pres	cription	
	763 Yes					
	764 L No					

## If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.





General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount in thou received for "commission or contract receipts" under Census code 999899 2000. contract receipts" under Census code 999899 2000.

Resales - Do not report on the specific product the Athese OTHER ESTABLISHMENTS OF YOUR COVE WALL SOLUNDER COVE WALL SOLUNDER COVE WALL SOLUNDER COVER TO SOLUTION THE SALES. CTS BOUGHT AND SOLD OR TRANSFERRED FROM OUT FUTTION OF A CTURE. Report only a value D SOLD WITHOUT

	under consus code coccos reco, in code s.						
Line No.	FOUTS an NOST USE TO	Census product	Products shipped and other receipts				
	n orthis and salvices	code	Value, f.o.b. plant				
Ë			\$ Bil.	Mil.	Thou.		
	0734	0730	0731				
1	Dental equipment, professional (including dental chairs, dental units, hand pieces, hand instruments, and other equipment) (excluding X-ray equipment)	339114 1105					
2	Dental supplies, professional (including tools for use with dental hand pieces, alloys for amalgams, impression materials, filling materials, etc.)	339114 1251					
3	Dental equipment, laboratory (including benches, blow pipes, casting machines, flasks, furnaces, lathes, polishing units, and presses)	339114 3101					
4	Dental metals, artificial teeth not customized for individual application, and other dental laboratory supplies (Report artificial teeth, bridges, crowns, dentures, and other orthodontic appliances that are customized for individual application on line 5.)	339114 3102					
5	Orthodontic appliances (artificial teeth, bridges, crowns, dentures, etc.), customized for individual application (prescription basis) (Report artificial teeth, bridges, crowns, dentures, and other orthodontic appliances that are not customized for individual application on line 4.)	339116 0100					
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)						
6		18					
7		26					
8		34					
9		42					
	CONTINUE MITURE ON DA	CF 14					

22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
No.	Products and services	Census product		Products shipped and other receipts					
Line N	Products and services		code	Value, f.o.b. plant					
ے			1	\$ Bil.	Mil.	Thou.			
	0734	0730 59		0731					
		อย							
10									
		67							
11									
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.)								
12	- MATION	C	<b>OPY</b>	RT					
13	Resales - Sales of products bounts models without further manufacture, processing, or assembly (The cost of sach tems should be reported in 6, line A2.)	<b>R</b>	EPO 19899 1000	KI					
14	Miscellaneous receipts (including receipts for repair work, sales of scrap and refuse, etc.)	99	9899 9000						
15	TOTAL (Should equal total reported in 6)	77	0000 0000						



n MC-33902 (02-14-2012)			Pag
not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.			
SPECIAL INQUIRIES			
A. PURCHASE OF CONTRACT MANUFACTURING			
<ol> <li>Did this establishment purchase contract manufacturing services from other your company in 2012?</li> </ol>	companie	es or foreign p	lants of
Include:			
<ul> <li>Products for which the manufacturing (i.e., transforming or otherwise products on specifications provided by your company) was outsourced to otherwise for which the manufacturing was performed by your company's</li> </ul>	ier compa	anies.	nponents
Exclude:			
• Services for packaging and assembling.			
• Purchases of merchandise for resale (sale of products bought and sold with transformation).  1011 Yes - Go to line 2  1012 No - Go to BINFORMATION REPORTATION R	hout furth	ner processing	or
Yes - Go to line 2  No - Go to BINFORMATION REPO	RT		
NOT LISE TO THE		2012	
DO NOT S	\$ Bil.	Mil.	Thou.
2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012			
3. Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2			
B. RECEIPTS FROM CONTRACT MANUFACTURING			
<ol> <li>Did this establishment <b>provide</b> contract manufacturing services to others in 2 ownership)?</li> </ol>	012 (rega	ardless of mate	erials
Include:			
<ul> <li>Products manufactured at this location (i.e., transforming or otherwise probased on specifications provided by the contracting company).</li> </ul>	cessing n	naterials or co	mponents
<ul><li>Products manufactured and transferred to other plants of your company.</li><li>Products manufactured and exported.</li></ul>			
Exclude:			
<ul> <li>Services for packaging and assembling.</li> <li>Sales of products purchased and sold without further processing or transferance.</li> </ul>	armation		
Sales of products purchased and sold without further processing of transfer	Jilliation.		
1017 Yes - Go to line 2			
1018 No - <i>Go to</i> <b>10</b>			
		2012	
2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (regardless of materials ownership and based on specifications provided by the contracting company)	\$ Bil.	Mil.	Thou.
Please describe the product(s) being manufactured for others at this establish	ment. 🔻		
1020			

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

## INFORMATION COPY DO NOT USE TO REPORT

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.									
Is the time period covered by this report a calendar year?				Month		Year		Month	Year
	Yes	No - Enter time period covered -	→ FROM				то		
Name	Name of person to contact regarding this report  Title								
, , , , , , , , , , , , , , , , , , , ,									
	Area code	Number	Extens	ion	Area code		le Nu		mber
Tele- phone		- 888 - 8888	-		Fax		-	-	
E-mail address Month Day Year									
					Date com	pleted			
Thank you for completing your 2012 ECONOMIC CENSUS form.									

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.