# If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be laported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (their hinding charges).

If purchases or transfers do not differ fig. in anti-yillom the amounts cetumy of timb production, you may report the cost of purchases or transfers flowever, if consumption of if resign righestly from the amounts purchased or transferred, these amounts should be adjusted for local parties in the materials and supplies inventories by adding the beginning inventory to the amount rule has do that ferred and subtracting ending inventory.

Contract Work - Include the materials and supplies inventory.

Contract Work - Include a consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in to, line A2, not in to. The value of these products shipped by this establishment should be reported in 22 under Census product code 999899 1000, "Resales."

	Line No.	Materials, parts, and supplies	Census material code	and	ption of purcha naterials receive ishments of you t, including deli (freight-in)	ed from other ur company very cost	
		0634	0630	\$ E	Bil.	Mil.	Thou.
-	1	Fluid power products	001900 90				
2	2	Electric motors and generators	335312 01				
3	3	Electrical transmission, distribution, and control equipment	330000 63				
4	1	Electronic components and accessories (including circuit boards and recording heads)	330000 65				
Ę	5	Fabricated metal products (including forgings)	332000 05				
6	6	Iron and steel castings (rough and semifinished)	331510 01				
7	7	Steel bars, bar shapes, and plate (excluding castings, forgings, and fabricated metal products)	331200 07				
8	3	Steel structural shapes and sheet piling (excluding castings, forgings, and fabricated metal products)	331000 25				
ģ	9	All other steel shapes and forms	331000 00				
	CONTINUE WITH 10 ON PAGE 12						

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T	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continue	ed								
No.			sus material	Consumption of purchased materials and of materials received from other establishments of your company						
Line N	Materials, parts, and supplies		code		Cos	t, including deliv (freight-in)	very cost			
					Bil.	Mil.	Thou.			
	0634	0630		0631						
	Industrial chemicals (chemical reagents, calcium chloride, acidizing									
10	materials etc.) (excluding explosive materials, blasting accessories, and drilling fluids)	3	25000 74							
	Cost of all other materials and components, parts, containers, and									
11		0	09700 99	,						
	in this value.)	C	EPO	R	T					
	INFO. LICE TO	K								
	NOT USE 1									
	DO No.									
12	TOTAL (Should equal total reported in 6, line A1)	7	71000 00							
18	-21 Not Applicable.									

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2000.

**Resales -** Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

No.	Products and services	Census product	Products shipped and other receipts					
ine		Code	Value, f.o.b. plant					
	0704	0700	\$ Bil.	Mil.	Thou.			
	0734	0730	0731					
	Paper industries machinery							
1	Paper industry wood preparations equipment and other paper industry pulp mill machinery (including pulp mill digesters and deckers, etc.)	333291 1101						

CONTINUE WITH 29 ON PAGE 13

If n Nu	ot shown, please enter your 11-digit Census File mber (CFN) from the mailing address.									
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ed								
Line No.	Products and services	Census product code	Products shipped and other receipts  Value, f.o.b. plant  \$ Bil. Mil. Thou.							
	Paper industries machinery - Continued	0730	0731							
	Paper mill machinery									
2	Paper making machines	333291 1201								
3	Coating, calendering, rolling, and finishing machines	3391 Po1								
	Coating, calendering, rolling, and finishing machines  Paper and paperboard converting equipment ATO  Machines for making bass, ack of inversely	REPO	RI							
4	Machines for making beas, and of envelopes	333291 1571								
5	Cutting machines (excluding sheeters and winders)	333291 1566								
6	Corrugated box making machines	333291 1576								
7	Machines for making cartons, boxes, cases, tubes, drums, and similar containers (excluding by molding and corrugated box making machines)	333291 1581								
	Other paper and paperboard converting equipment for finishing paper or paperboard (Specify kind)									
8		333291 1591								
	Other paper and paperboard converting equipment for converting paper and paperboard (Specify kind)									
9		333291 1597								
	Parts and attachments for paper industries machinery (sold separately)									
10	For wood preparation equipment	333291 3101								
11	For pulp mill machinery	333291 3211								
12	For paper finishing machines	333291 3321								
13	For paper mill machinery (excluding machines for finishing paper)	333291 3431								
14	For paper and paperboard converting equipment	333291 3541								
	CONTINUE WITH <b>②</b> ON PA	GE 14								

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22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ied			
		Census product	Products	shipped and o	ther receipts
Line No.	Products and services	code		ant	
Ē	0734	0730	\$ Bil.	Mil.	Thou.
	Woodworking machinery (including parts, attachments, and accessories) (excluding chainsaws, other power-driven handtools, and those for home workshops, garages, and service shops)	0,00	0.01		
15	Sawmill equipment (head rigs) (including circular and band saws), specialized sawmill materials handling equipment, and other woodworking sawmill equipment	333210 3102			
16	Sawing machines planing machinery, sanding, boring, mortising, lathes, routers, shapers, assembling, and other woodworking machines and equipment (excluding sawmill equipment)	mop?			
17	~ <b>7</b>	REPO	RT		
18	Woodworking saws (including circulating bland saws and other woodworking machinery to be workshops, garages, and service shops) (excluding chain saws and other power-driven handtools)	333210 5300			
19	Printing presses, flexographic, sheet-fed and roll-fed (web-fed)	333293 2503			
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)				
20		18			
21		26			
22		34			
23		42			
		59			
24		67			
25	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.)				
26		999899 2000			
27	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 16, line A2.)	999899 1000			
	CONTINUE WITH <b>②</b> ON PA	GE 15			

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051	
333	

		ot shown, please enter your 11-digit Census File mber (CFN) from the mailing address.					
	22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ed				
O		Doodusta and associate	Census product	Products	s shipped and o	ther receipts	
	Line N	Products and services	code		Value, f.o.b. plant		
	Ē			\$ Bil.	Mil.	Thou.	
		0734	0730	0731			
	28	Miscellaneous receipts (including receipts for repair work, sales of scrap and refuse, etc.)	999899 9000				
	29	TOTAL (Should equal total reported in 6)	770000 0000				
		•					

3-25 Not Applicable.

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26	SPECIAL	INQUIRIES
40	OI LCIAL	INCOUNTED

### A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

### Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

### **Exclude:**

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011	Yes - Go to line 2	
1012	No - Go to B	01
	No - Go to B  INFORMATION COPY  INFORMATION REPORT  INFORMATION RE	\$ Bil

2.	Report the costs incomanufacturing pure	urre byt i Nase in 2012	e ta	olisi 		ent	fc	or (	001	ntr	ac	et			
----	---	----------------------------	------	-----------	--	-----	----	------	-----	-----	----	----	--	--	--

3.	Report the value of sales, shipments, receipts, or revenue generated
	in 2012 from products whose purchases were reported as contract
	manufacturing costs in line 2

2012

Thou.

Mil.

1013

1015

# **B.** RECEIPTS FROM CONTRACT MANUFACTURING

 Did this establishment provide contract manufacturing services to others in 2012 (regardless of materials ownership)?

### Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

### **Exclude:**

- · Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017	Yes - Go to line 2
1018	No - <i>Go to</i> 🗿

	2012							
	\$ Bil.	Mil.	Thou.					
)								

Please describe the product(s) being manufactured for others at this establishment.

1020



Not Applicable.

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

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30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.									
Is the time period covered by this report a calendar year?				Month		Year		Month	Year
	Yes 🗆	No - Enter time period covered —	→ FROM				то		
Name	Name of person to contact regarding this report  Title								
Tame of person to contact regulating time report									
Area code Number		Number	Extension		Area cod		le Number		
Tele- phone		- 000 - 0000 -			Fax		-	-	
E-mail address							Month	Day	Year
					Date com	e pleted			
Thank you for completing your 2012 ECONOMIC CENSUS form.									

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.