

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **22**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **22** under Census product code 999899 1000, "Resales."

INFORMATION COPY
DO NOT USE TO REPORT

| Line No. | Materials, parts, and supplies | Census material code | Unit of measure for quantities | Consumption of purchased materials and of materials received from other establishments of your company | | | |
|----------|--|----------------------|--------------------------------|--|--|------|-------|
| | | | | Quantity | Cost, including delivery cost (freight-in) | | |
| | | | | | \$ Bil. | Mil. | Thou. |
| 0634 | | 0630 | 0636 | 0632 | 0631 | | |
| | Fabricated metal products (excluding castings and forgings) | | | | | | |
| 1 | Bolts, nuts, screws, washers, rivets, and other screw machine products . . . | 332722 03 | | | | | |
| 2 | All other fabricated metal products (excluding bolts, nuts, screws, washers, rivets, and other screw machine products) | 332000 34 | | | | | |
| | Castings (rough and semifinished) | | | | | | |
| 3 | Nonferrous (aluminum, copper, etc.) | 331520 11 | | | | | |
| 4 | Iron and steel | 331510 01 | | | | | |
| 5 | Forgings | 332110 00 | | | | | |

33214115



CONTINUE WITH **17** ON PAGE 12

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

| Line No. | Materials, parts, and supplies | Census material code | Unit of measure for quantities | Consumption of purchased materials and of materials received from other establishments of your company | | | | |
|----------|--|----------------------|--------------------------------|--|--|------|-------|--|
| | | | | Quantity | Cost, including delivery cost (freight-in) | | | |
| | | | | | \$ Bil. | Mil. | Thou. | |
| 0634 | | 0630 | 0636 | 0632 | 0631 | | | |
| | Shapes and forms (excluding castings, forgings, and fabricated metal products) | | | | | | | |
| | Steel | | | | | | | |
| 6 | Bars, bar shapes, and plate | 331200 07 | | | | | | |
| 7 | Structural shapes | 331200 69 | | | | | | |
| 8 | Sheet and strip (including tmlate) | 331000 22 | | | | | | |
| 9 | Wire and wire products | 331000 28 | | | | | | |
| 10 | All other steel shapes and forms (excluding castings, forgings, fabricated metal products, structural shapes, and wire and wire products) | 331200 86 | | | | | | |
| | Nonferrous | | | | | | | |
| 11 | Copper and copper-base alloy | 331421 11 | | | | | | |
| 12 | Aluminum and aluminum-base alloy | | | | | | | |
| | Sheet, plate, foil, and welded tubing | 331315 00 | | | | | | |
| 13 | Extruded shapes (including extruded rod, bar, pipe, tube, etc.) | 331316 01 | | | | | | |
| 14 | All other aluminum and aluminum-base alloy shapes and forms (including refinery shapes (wire, rolled rod and bar, powder, ingot, slugs, billet, etc.)) | 331000 07 | | | | | | |
| 15 | All other nonferrous metal shapes and forms | 331000 82 | | | | | | |
| 16 | Aluminum and aluminum-base alloy scrap (excluding home scrap) | 330000 42 | short tons | | | | | |
| 17 | Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes | 326100 13 | | | | | | |
| 18 | Flat glass (plate, float, and sheet) | 327211 01 | | | | | | |

INFORMATION COPY
DO NOT USE TO REPORT

33214123



CONTINUE WITH **17** ON PAGE 13

CONTINUE ON PAGE 13

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

17 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

| Line No. | Materials, parts, and supplies | Census material code | Unit of measure for quantities | Consumption of purchased materials and of materials received from other establishments of your company | | | | |
|----------|---|----------------------|--------------------------------|--|--|------|-------|--|
| | | | | Quantity | Cost, including delivery cost (freight-in) | | | |
| | | | | | \$ Bil. | Mil. | Thou. | |
| 0634 | | 0630 | 0636 | 0632 | 0631 | | | |
| 19 | Builders' hardware (including door locks, locksets, lock trim, screen hardware, etc.) | 332510 09 | | | | | | |
| 20 | Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) | 00970 99 | | | | | | |
| 21 | TOTAL (Should equal total reported in 16, line A1) | 771000 00 | | | | | | |

INFORMATION COPY
DO NOT USE TO REPORT

18-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2000.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

CONTINUE WITH 22 ON PAGE 14

33214131



22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

| Line No. | Products and services | Census product code | Products shipped and other receipts | | | |
|-----------|---|---------------------|-------------------------------------|------|-------|--|
| | | | Value, f.o.b. plant | | | |
| | | | \$ Bil. | Mil. | Thou. | |
| 0734 | | 0730 | 0731 | | | |
| | Metal doors and frames (excluding storm doors) | | | | | |
| | Aluminum doors (excluding shower doors and tub enclosures) | | | | | |
| | Residential | | | | | |
| 1 | Swing | 332321 1110 | | | | |
| 2 | Sliding (glass, patio-type) | 332321 1119 | | | | |
| | All other residential aluminum doors (including garage and closet) (Specify kind) ↴ | | | | | |
| 3 | | 332321 1116 | | | | |
| | Commercial and institutional | | | | | |
| 4 | Overhead and sliding | 332321 1119 | | | | |
| | Swing and all other (Specify kind) ↴ | | | | | |
| 5 | | 332321 1209 | | | | |
| | Iron and steel doors (including stainless steel doors) (excluding shower doors and tub enclosures) | | | | | |
| 6 | Industrial overhead, swing and all other (including sliding) . | 332321 1340 | | | | |
| | Residential | | | | | |
| 7 | Garage | 332321 1837 | | | | |
| | Steel composite (steel clad with foam wood components), insulated and all other (including swing, slide, and closet) (excluding garage doors, shower doors, tub enclosures, and storm doors) (Specify kind) ↴ | | | | | |
| 8 | | 332321 1450 | | | | |
| 9 | Other commercial and institutional overhead iron and steel doors (including swing and slide) | 332321 1560 | | | | |
| 10 | Aluminum and steel door frames (including trim sold as an integral part of the door frame) (excluding storm door frames) | 332321 1665 | | | | |
| 11 | Shower doors and tub enclosures (all metals) and other metal doors not made of aluminum or steel | 332321 1761 | | | | |

INFORMATION COPY
DO NOT USE TO REPORT

33214149



CONTINUE WITH **22** ON PAGE 15

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

| Line No. | Products and services | Census product code | Products shipped and other receipts | | |
|-----------|--|---------------------|-------------------------------------|------|-------|
| | | | Value, f.o.b. plant | | |
| | | | \$ Bil. | Mil. | Thou. |
| 0734 | | 0730 | 0731 | | |
| 12 | Other fabricated metal products Metal window awning, skylights, sash and frames (including jalousie, single and double hung frames) (excluding storm sash) | 332321 3500 | | | |
| 13 | Metal molding, trim, store fronts, and curtain walls (including combination of metal) | 332321 5100 | | | |
| 14 | Metal combination screen, storm sash, and storm doors | 332321 7100 | | | |
| 15 | Metal door, window screens, and metal weather strip | 332321 9100 | | | |
| 16 | Doorlocks, locksets, lock and architectural trim, and other closet hardware; screen, storm door and window hardware; hinges and cabinet hardware; padlocks, door controls, and other builders' hardware | 332510 4800 | | | |
| 17 | Fabricated structural iron and steel for industrial buildings, metal bar joists, short span (open web) | 332312 1101 | | | |
| 18 | Plastics building and construction products Plastics corrugated and flat panels (excluding foam and reinforced plastics) | 326199 8111 | | | |
| 19 | Plastics doors, partitions, moldings, windows and frames, and decorative trim (excluding foam, hardware, and reinforced plastics) | 326199 8131 | | | |
| 20 | Building and construction reinforced and fiberglass plastics products (excluding piping) | 326199 A131 | | | |
| 21 | Glass product manufacturing made of purchased glass (<i>Specify kind</i>) ↴ | 327215 WYWW | | | |
| 22 | Wood door frames (including door frames shipped in door units) . | 321911 5121 | | | |
| 23 | All other products made in this establishment (<i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.</i>) | 18 | | | |
| 24 | | 26 | | | |
| 25 | | 34 | | | |

INFORMATION COPY
DO NOT USE TO REPORT

33214156



22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

| Line No. | Products and services | Census product code | Products shipped and other receipts | | | |
|-----------|--|---------------------|-------------------------------------|------|-------|--|
| | | | Value, f.o.b. plant | | | |
| | | | \$ Bil. | Mil. | Thou. | |
| 0734 | | 0730 | 0731 | | | |
| 26 | | 42 | | | | |
| 27 | | 59 | | | | |
| 28 | | 67 | | | | |
| 29 | Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) | 999899 2000 | | | | |
| 30 | Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 16 , line A2.) | 999899 1000 | | | | |
| 31 | Miscellaneous receipts | | | | | |
| | Sales of scrap and refuse | 999899 9003 | | | | |
| 32 | Receipts for installation of products of this establishment . . . | 999899 9001 | | | | |
| 33 | Receipts for construction of products of this establishment . . . | 999899 9002 | | | | |
| 34 | Receipts for research and development | 999899 9021 | | | | |
| 35 | Other miscellaneous receipts (including receipts for repair work, etc.) | 999899 9090 | | | | |
| 36 | TOTAL (Should equal total reported in 5) | 770000 0000 | | | | |

INFORMATION COPY
DO NOT USE TO REPORT

23-25 Not Applicable.

33214164



If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

26 SPECIAL INQUIRIES

A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

Exclude:

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011 Yes - Go to line 2

1012 No - Go to **B**

INFORMATION COPY
DO NOT USE TO REPORT

2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012 1013

| 2012 | | |
|---------|------|-------|
| \$ Bil. | Mil. | Thou. |
| | | |

3. Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2 1015

| 2012 | | |
|---------|------|-------|
| \$ Bil. | Mil. | Thou. |
| | | |

B. RECEIPTS FROM CONTRACT MANUFACTURING

1. Did this establishment **provide** contract manufacturing services to others in 2012 (*regardless of materials ownership*)?

Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

Exclude:

- Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017 Yes - Go to line 2

1018 No - Go to **30**

2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (*regardless of materials ownership and based on specifications provided by the contracting company*) 1019

| 2012 | | |
|---------|------|-------|
| \$ Bil. | Mil. | Thou. |
| | | |

Please describe the product(s) being manufactured for others at this establishment. ↴

1020

27-29 Not Applicable.

33214172

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

**INFORMATION COPY
DO NOT USE TO REPORT**

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

| | | | | | |
|------|----------------------|----------------------|----|----------------------|----------------------|
| FROM | Month | Year | TO | Month | Year |
| | <input type="text"/> | <input type="text"/> | | <input type="text"/> | <input type="text"/> |

Name of person to contact regarding this report

Title

| | | |
|----------------------|----------------------|----------------------|
| Area code | Number | Extension |
| <input type="text"/> | <input type="text"/> | <input type="text"/> |

| | | |
|----------------------|----------------------|----------------------|
| Fax | Area code | Number |
| <input type="text"/> | <input type="text"/> | <input type="text"/> |

E-mail address

| | | | |
|----------------|----------------------|----------------------|----------------------|
| Date completed | Month | Day | Year |
| | <input type="text"/> | <input type="text"/> | <input type="text"/> |

**Thank you for completing your 2012 ECONOMIC CENSUS form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.**

33214180

