

**If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.**

**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

**General** - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **22**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Valuation of Materials Consumed** - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amounts actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

**Contract Work** - Include as materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **16**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

**Resales** - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **16**, line A2, not in **17**. The value of these products shipped by this establishment should be reported in **22** under Census product code 999899 1000, "Resales."

**Toll Operations** - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company, the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the products should be reported as a product shipment and a corresponding interplant transfer.

**Gross Weight** - Where gross weight is requested (line ) the figures reported should represent the entire weight of the materials in the relevant form shown on the schedule and not the metal content of the material. Gross weight should not include tare.

**Lines 3 through 4** - Include scrap generated in other establishments of your company and transferred to this plant, as well as scrap purchased from outside sources. Exclude home scrap.

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Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company			
				Quantity	Cost, including delivery cost (freight-in)		
					\$ Bil.	Mil.	Thou.
0634		0630	0636	0632	0631		
<b>1</b>	Shapes and forms (excluding castings, forgings, and fabricated metal products) Aluminum and aluminum-base alloy		↑ short tons				
	Ingot . . . . .	331312 09	↓				
<b>2</b>	All other aluminum and aluminum-base alloy shapes and forms . . .	331000 06					
<b>3</b>	Scrap		↑ short tons				
	Aluminum and aluminum-base alloy scrap (excluding home scrap) . . . . .	330000 42	↓				
<b>4</b>	All other nonferrous metal and metal-base alloy scrap . . . . .	330000 52					

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**17** DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
<b>5</b>	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99						
<b>6</b>	<b>TOTAL</b> (Should equal total reported in 16, line A1) . . . . .	771000 00						

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**18** Not Applicable.

**19** TYPE OF OPERATION  
(Mark "X" the ONE box that best describes the operation performed at this establishment during 2012.)

**Method of operation of this establishment during 2012**

- 0620 392  Smelting or refining copper from ore or smelter products
- 394  Smelting or refining lead from ore or smelter products
- 396  Smelting or refining zinc from ore
- 398  Aluminum reduction
- 400  Smelting or refining other nonferrous metals from ore or smelter products
- 402  Smelting or refining nonferrous metals from scrap or dross
- 406  Producing aluminum ingots or billets in an aluminum rolling mill
- 530  Performing other operations (Specify kind) ↴

**20 and 21** Not Applicable.

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

**General** - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

**Products Shipped and Other Receipts** - Report the quantity and value of shipments of all products made in this establishment during 2012. For value of shipments, report the net selling value, f.o.b. plant, after discounts and allowances, and exclusive of freight charges and excise taxes. Include products shipped on consignment, whether or not sold at the end of the year. Exclude shipments of materials to your toll processor. Include products made for you on a toll basis whether shipped direct from the toll processor or from this plant. Exclude shipments of products made in this establishment on a toll basis for others. Report the amount you received for "commission or toll processing" on line 10, Census code 999899 2020.

**Contract Work** - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2090.

**Toll Operations** - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company, the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the product should be reported as a product shipment and a corresponding interplant transfer.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

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Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
1	Aluminum ingot (including billet), made by secondary smelters . .	331314 2100			
2	Aluminum and aluminum-base alloy powders, paste, and flakes from purchased aluminum . . . . .	331314 5100			
3	All other secondary nonferrous products (including unalloyed lead (pig, ingot, shot, etc.), additive alloys, antimonial lead- and tin-base alloys, made in electric and other furnaces) (Specify kind) ↴	331492 B500			
4	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)	18			
5		26			
6		34			
7		42			

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**22** DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
<b>8</b>		59			
<b>9</b>		67			
<b>10</b>	Receipts for smelting and refining materials owned by others on a toll basis . . . . .	999899 2020			
<b>11</b>	All other receipts for work done for others on their materials (Specify products worked on and kind of work.) 7	999899 2090			
<b>12</b>	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in <b>16</b> , line A2.) . . . . .	999899 1000			
<b>13</b>	Sales of scrap and refuse . . . . .	999899 9003			
<b>14</b>	Other miscellaneous receipts (including receipts for repair work, etc.) . . . . .	999899 9090			
<b>15</b>	<b>TOTAL</b> (Should equal total reported in <b>5</b> ) . . . . .	770000 0000			

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**23-25** Not Applicable.

**26** SPECIAL INQUIRIES

**A. PURCHASE OF CONTRACT MANUFACTURING**

**1.** Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

**Include:**

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

**Exclude:**

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011  Yes - Go to line 2

1012  No - Go to **B**

	2012		
	\$ Bil.	Mil.	Thou.
<b>2.</b> Report the costs incurred by this establishment for contract manufacturing purchased in 2012 . . . . . 1013			
<b>3.</b> Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2 . . . . . 1015			

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26 SPECIAL INQUIRIES - Continued

B. RECEIPTS FROM CONTRACT MANUFACTURING

1. Did this establishment provide contract manufacturing services to others in 2012 (regardless of materials ownership)?

Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

Exclude:

- Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017  Yes - Go to line 2

1018  No - Go to line 30

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2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (regardless of materials ownership and based on specifications provided by the contracting company) . . . . . 1019

2012		
\$ Bil.	Mil.	Thou.
<input type="text"/>	<input type="text"/>	<input type="text"/>

Please describe the product(s) being manufactured for others at this establishment. ↴

1020

27-29 Not Applicable.

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

Yes

No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
	<input type="text"/>	<input type="text"/>		<input type="text"/>	<input type="text"/>

Name of person to contact regarding this report

Title

Area code      Number      Extension

Telephone  -  -

Area code      Number

Fax  -

E-mail address

Date completed

Month      Day      Year

          

Thank you for completing your 2012 ECONOMIC CENSUS form. PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

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