## If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



## DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other\_direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be laported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (their hinding charges).

If purchases or transfers do not differ fig. in anti-yillom the amounts cetumy of timb production, you may report the cost of purchases or transfers flowever, if consumption of if its significantly from the amounts purchased or transferred, these amounts should be adjusted for local parties in the materials and supplies inventories by adding the beginning inventory to the amount purchased of the prime and subtracting ending inventory.

Contract Work - Include the materials and supplies inventory.

Contract Work - Include as metal as consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in , line A2, not in . The value of these products shipped by this establishment should be reported in under Census product code 999899 1000, "Resales."

Toll Operations - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company, the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the products should be reported as a product shipment and a corresponding interplant transfer.

Gross Weight - Where gross weight is requested (line 2) the figures reported should represent the entire weight of the materials in the relevant form shown on the schedule and not the metal content of the material. Gross weight should not include tare.

Line 8 - Include scrap generated in other establishments of your company and transferred to this plant, as well as scrap purchased from outside sources. Exclude home scrap.

Line No.		Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption received from	n of purchased materials and of materials m other establishments of your company  Cost, including delivery cost (freight-in)				
ı						\$ Bil.	Mil.	Thou.		
ŀ		0634	0630	0636	0632	0631				
	1	Bauxite	221200 20							
	2	Alumina (Report quantity in gross weight)	331311 00							
		Shapes and forms (excluding castings, forgings, and fabricated metal products)  Aluminum and aluminum-base alloy		short tons						
	3	Ingot	331312 09							
	4	All other aluminum and aluminum- base alloy shapes and forms	331000 06							

T	DETAILED COST OF MATERIALS, PARTS,	AND SUPPLIES -	Continued				J	
Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	received fron	n other esta	ed materials and ablishments of year, including deliv (freight-in)	our company	
				Quantity	\$ Bil.	Mil.	Thou.	
	0634	0630	0636	0632	0631			
	Shapes and forms - Continued							
	Magnesium and magnesium-base alloy							
5	Ingot	331419 37						
	All other magnesium and magnesium-base alloy shapes and		ON (	COPY				
6	forms	OKIAT	Ola 1	-00	RT			
	All other nonferrous metal shapes and	LICE	TO F	REPU				
7	forms	331419 37 RM1A4TI T 311SE	•					
8	Aluminum and aluminum base alloy scrap (excluding home scrap)	330000 42	short tons					
			0.1011 10110					
9	Parts and attachments for machinery and equipment	333000 15						
10	All other industrial inorganic chemicals .	325100 72						
	Cost of all other materials and components, parts, containers, and							
11	supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99						
••		000700 00						
12	<b>TOTAL</b> (Should equal total reported in <b>©</b> , line A1)	771000 00						
18	Not Applicable.							
19				4.5				
	(Mark "X" the ONE box that best describes				ment aurii	ng 2012.)		
06	Method of operation of the		_					
	Smelting or refining copper f							
	394 Smelting or refining lead from		products					
	396 Smelting or refining zinc from	n ore						
	398 Aluminum reduction							
	400 Smelting or refining other no	nferrous metals	from ore or	smelter produ	ucts			
		CONTINUE WITH	ON PAGE	13				

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I OIIII IVI	C-33 i	. 00	(U2-14-2012)
			ease enter your 11-digit Census File rom the mailing address.
<b>19</b> TY	PE OF	OP	ERATION - Continued
			Method of operation of this establishment during 2012 - Continued
0620	402		Smelting or refining nonferrous metals from scrap or dross
	406		Producing aluminum ingots or billets in an aluminum rolling mill
	530		Performing other operations (Specify kind)
0621			
			t Applicable.
<b>22</b> DE	TAIL C	OF S	SALES, SHIPMENTS, RECEIPTS, OR REVENUE  The manufactured products on service asted below are generally more Pyour industry. If you make a generally more products and service make the product of the make in the service of the servic
Ge	eneral	- T	he manufactured products on the little Asted below are generally more productive industry. If you make

the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

the unit of head to specified. If quantities are requested, please use

If the information as reque ted car n taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Products Shipped and Other Receipts - Report the quantity and value of shipments of all products made in this establishment during 2012. For value of shipments, report the net selling value, f.o.b. plant, after discounts and allowances, and exclusive of freight charges and excise taxes. Include products shipped on consignment, whether or not sold at the end of the year. Exclude shipments of materials to your toll processor. Include products made for you on a toll basis whether shipped direct from the toll processor or from this plant. Exclude shipments of products made in this establishment on a toll basis for others. Report the amount you received for "commission or toll processing" on line 9, Census code 999899 2020.

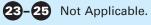
Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2090.

Toll Operations - Tolling must be performed for customers outside your own company. If the work is done for other establishments within your company; the value of the materials consumed in the tolling operation should be reported in your cost of materials data and the processed value of the product should be reported as a product shipment and a corresponding interplant transfer.

**Resales** - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

No.	Products and services		Census product		Products shipped and other receipts				
Line l	Troducts and services		code		Value, f.o.b. plant				
:=				\$ E	3il.	Mil.	Thou.	E	
	0734	0730		0731				E	
1	Aluminum oxide (excluding natural alumina)	33	1311 0100						
2	Aluminum ingot (including billet), made in primary aluminum reduction plants	33	1312 0100						
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)							ľ	
	CONTINUE WITH 29 ON PA	GE 14				1	1		

22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ed			
٥.		Canaua product	Product	s shipped and o	ther receipts
Line No.	Products and services	Census product code		Value, f.o.b. pl	ant
Ë			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
3		18			
_		26			
4		34			
5					
6	TANTION	42 COPY			
7	INFORMATION	REPO	KI		
8	INFORMATION DO NOT USE TO	67			
9	Receipts for smelting and refining materials owned by others on a toll basis	999899 2020			
	All other receipts for work done for others on their materials (Specify products worked on and kind of work.)				
10		999899 2090			
	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items				
11	should be reported in <b>16</b> , line A2.)	999899 1000			
12	Sales of scrap and refuse	999899 9003			
13	Other miscellaneous receipts (including receipts for repair work, etc.)	999899 9090			
14	TOTAL (Should equal total reported in 5)	770000 0000			
<b>6</b>					



33106147

ot shown, please enter your 11-digit Census File			
mber (CFN) from the mailing address.  SPECIAL INQUIRIES			
A. PURCHASE OF CONTRACT MANUFACTURING			
Did this establishment purchase contract manufacturing services from other of the services from other o	rompanie	es or foreign n	ants of
your company in 2012?	Jompanie	or lordigit p	
Include:			
<ul> <li>Products for which the manufacturing (i.e., transforming or otherwise proc based on specifications provided by your company) was outsourced to oth</li> <li>Products for which the manufacturing was performed by your company's f</li> </ul>	er compa	inies.	ponents
Exclude:			
• Services for packaging and assembling.			
<ul> <li>Purchases of merchandise for resale (sale of products bought and sold wit transformation).</li> </ul>	nout furth	ner processing	or
TION COPT	_		
1011 Yes - Go to line 2	RT		
• Purchases of merchandise for resale (sale of products bought and sold wit transformation).  1011 Yes - Go to line 2  1012 No - Go to BINFORMATION REPODO NOT USE TO REPODO N			
NOT USE 1		2012	
DO MO.	\$ Bil.	Mil.	Thou.
2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012			
<b>3.</b> Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2			
B. RECEIPTS FROM CONTRACT MANUFACTURING			
<ol> <li>Did this establishment <b>provide</b> contract manufacturing services to others in 2 ownership)?</li> </ol>	012 <i>(rega</i>	rdless of mate	rials
Include:			
<ul> <li>Products manufactured at this location (i.e., transforming or otherwise pro- based on specifications provided by the contracting company).</li> </ul>	cessing m	naterials or cor	nponents
<ul> <li>Products manufactured and transferred to other plants of your company.</li> </ul>			
<ul> <li>Products manufactured and exported.</li> </ul>			
Exclude:			
<ul> <li>Services for packaging and assembling.</li> <li>Sales of products purchased and sold without further processing or transfer.</li> </ul>	rmation		
Calcs of products parentased and sold without further processing of transit	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,		
1017 Yes - Go to line 2			
1018 No - <i>Go to</i> <b>10</b>			
		2012	
2. Report the value of sales, shipments, receipts, or revenue generated in	\$ Bil.	2012 Mil.	Thou.
2012 from contract manufacturing performed at this location for others (regardless of materials ownership and based on specifications			
provided by the contracting company)			
Please describe the product(s) being manufactured for others at this establish	ment. 🗾		

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

## INFORMATION COPY DO NOT USE TO REPORT

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.									
Is the time period covered by this report a calendar year?				Month		Year		Month	Year
	Yes	No - Enter time period covered —	FROM				ТО		
Name	of person to c	ontact regarding this report			Title				
	Area code	Number	Extens	ion	Area code Number				mber
Tele- phone	-	- 0000 - 00000 -			Fax		-	-	
E-mai	l address						Month	Day	Year
						pleted			
	Thank you for completing your 2012 ECONOMIC CENSUS form.								

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.