If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . . " at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other_direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be laported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (their hinding charges).

If purchases or transfers do not differ fig. in anti-yillom the amounts cetumy of timb production, you may report the cost of purchases or transfers flowever, if consumption of if its significantly from the amounts purchased or transferred, these amounts should be adjusted for localities in the materials and supplies inventories by adding the beginning inventory to the amount rule has do that it is not purchased for which is a locality as mutations are consumed those your purchased for which is a locality as mutations are consumed those your purchased for which is a locality of the same test as consumed those your purchased for which is a locality of the same test as consumed those your purchased for which is a locality of the same test as consumed those your purchased for which is a locality of the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed those your purchased for the same test as consumed the s

Contract Work - Include a track the last consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in to, line A2, not in to. The value of these products shipped by this establishment should be reported in 22 under Census product code 999899 1000, "Resales."

on our	Materials, parts, and supplies	Census material code	establ	sed materials ed from other ur company ivery cost	
	0634	0630	\$ Bil.	Mil.	Thou.
1	Natural rubber	113200 00			
2	Rubber compounds and mixtures, purchased (dry rubber solids content)	326299 04			
	Other fabricated rubber products (Specify kind)				
3		326000 19			
4	Manmade fiber fabrics (including glass)	325220 00			
5	Plasticizers	325199 59			
6	Industrial chemicals (chemical reagents, calcium chloride, acidizing materials etc.) (excluding explosive materials, blasting accessories, and drilling fluids)	325000 74			
7	Rubber processing chemicals (accelerators, antioxidants, blowing agents, inhibitors, peptizers, etc.)	325190 55			

CONTINUE WITH **12** ON PAGE 12

T	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continue	ed				
Line No.	Materials, parts, and supplies	Census material code	and of m establi	ption of purchase naterials received shments of your t, including delive	I from other company	
Ë				(freight-in)		
	0634	0630	\$ Bil. 0631	Mil.	Thou.	
	Other industrial organic chemicals (Specify kind)					
8		325100 85				
9	Inorganic pigments	325491 70				
	COMATION		DT			
10	Inorganic pigments Carbon black Steel Wire	REPU				
	Steel NOT USE 19					
11	Wire	331000 17				
	Other shapes and forms (Specify kind)					
12		331000 00				
	Other nonferrous metal and metal-base alloy scrap (Specify kind)					
13		330000 52				
14	Paper and paperboard containers	322200 05				
	Plastics materials and synthetic resins, synthetic rubber, cellulosic, and other manmade fibers (excluding glass)					
15	Vinyl and vinyl copolymer resins, all forms	325211 39				
16	Plastics resins (excluding vinyl) consumed in the form of granules, pellets, powders, liquids, etc.	325211 15				
17	Polyurethane elastomers and plastics (excluding thermoplastics)	325211 11				
17	thermoplastics)	32321111				
18	SBR-type synthetic rubber	325212 03				
	Plastics materials and synthetic resins, synthetic rubber, cellulosic, and other manmade fibers (excluding glass)					
	and the second s					
19	Polychloroprene type	325212 09				
20	Nitrile type (butadiene-acrylonitrile)	325212 11				
	CONTINUE WITH 17 ON PA	GE 13				
	CONTINUE WITH W ON PAGE 13					

	DETAILED COST OF MATERIALS, DARTS, AND SUBBLIES, CONT.	ad			
DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued					
	Materials made and socialise	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
LILIE NO.	Materials, parts, and supplies		Co	st, including del (freight-in	
	0634	0630	\$ Bil.	Mil.	Thou.
	Plastics materials and synthetic resins, synthetic rubber, cellulosic, and other manmade fibers (excluding glass) - Continued	0030	0031		
	Ethylene-propylene type	325212 13			
	Other plastics materials and synthetic resins, synthetic upborn cellulosic, and other manmade fibers (excluding dass (specify kind))	REPO	RT		
2	DO NOT USE .	325200 07			
3	Plastics products consumed in the form of sheets, rods, tubes, film, and other shapes	326100 13			
ı	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99			
5	TOTAL (Should equal total reported in 6, line A1)	771000 00			
18	-21 Not Applicable.	771000 00			
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE				
General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.					
	If quantities are requested, please use the unit of measure specified		NOON A D	. F. F.O.T.IN 4 A T.F.	
	If the information as requested cannot be taken directly from your k ACCEPTABLE.				
	Valuation of Products - Report the value of the products shipped f.o.b. plant to the customer; i.e., after discounts and allowances, and If you transfer products to other establishments within your comparts.	d exclusive of fre	ight char	ges and excise	e taxes.
	the transferred products; i.e., include all direct costs of production a profits.	and a reasonable	proportio	on of all other	costs and
	Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU they were made in this establishment. On the other hand, do not re YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the contract receipts" under Census code 999899 2000.	port on the speci	fic produ	ict lines PROD	UCTS THAT



22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales.'

Definitions - The term "rubber" includes products made from natural, synthetic, or reclaimed rubbers. The term "plastics" is defined to include synthetic resinous materials which are not described as "elastomers," a material which, when vulcanized, will stretch repeatedly to 150 percent or more and will return rapidly and with force to its approximate original state. Synthetic elastomers include synthetic rubber.

o.		Products shipped and Census product		s shipped and o	I other receipts	
Line No.	Products and services	code		Value, f.o.b. pl	ant	
ڌ			\$ Bil.	Mil.	Thou.	
	0734	0730	0731			
	Lathe-cut rubber mechanical goods					
1	Automotive and transportation (including on- and off-road, and gasoline and diesel equipment)	326 91 8 11 Y				
	Other lathe-cut rubber mechanical (och Rex Loing automotive and transportation) (Specil (No. 7)	REPO	RT			
2	Automotive and transportation (including on- and off-road, and gasoline and diesel equipment) Other lathe-cut rubber mechanical cool Resulting automotive and transportation) (Special Resulting Tool NOT USE TO	326291 8121				
	Latex foam and chemically blown rubber products					
	Closed cell sponge					
	Closed cell sponge					
3	Construction applications	326299 1361				
4	Appliances, air-conditioning, and refrigeration	326299 1351				
	Open and closed cell rubber sponge					
5	Automotive applications	326299 1371				
6	Other uses	326299 1341				
7	Open cell rubber sponge for carpet and rug cushions	326299 1321				
8	Upholstery (sheet and slab stock)	326299 1311				
	Other latex foam products (including clothing, insulation and padding, hospital padding, and topper pads) (Specify kind)					
9		326299 1331				

CONTINUE WITH 29 ON PAGE 15

If n	If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.				
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ıed			
Line No.	Products and services	Census product code	Product	value, f.o.b. p	
_	0734	0730	0731		
	Molded rubber mechanical goods (excluding all latex foam, chemically blown products, and polyurethane products)				
10	Molded rubber mechanical goods, automotive	326291 1100			
11	Transportation (excluding automotive) and off-highway machinery and equipment	COPY			
	Transportation (excluding automotive) and off-highway machinery and equipment Other molded rubber mechanical goods (excluding off tubing) NFO NOT USE TO	REPO	RT		
12	DO NOT 002	326291 9100			
	Extruded rubber mechanical goods (excluding all latex foam, chemically blown products, and polyurethane products)				
13	Automotive (excluding tubing)	326291 4100			
	Other extruded rubber mechanical goods (excluding automotive and tubing) (Specify kind)				
14		326291 C100			
	Rubber floormats and matting		1		
15	Rolls (including stair treads)	326299 3121			
	Individual mats				
16	Automotive	326299 3131			
	Individuals Other (including stair treads)				
17		326299 3141			
	Other rubber floor and wall coverings (including cove base, wainscoting, etc.) (Specify kind)				
18		326299 3151			
19	Shoe products, rubber, elastomer resin	326299 4100			
20	Rubber compounds or mixtures for sale or interplant transfer	326299 6100			
	CONTINUE WITH 🤁 ON PA	IGE 16			

DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued					
Zo.	Products and services	Products and convices Census product		ts shipped and c	other receipts
Line No.	Floudels and Services	code	A D''	Value, f.o.b. p	
-	0734	0730	\$ Bil.	Mil.	Thou.
21	Rubber druggist and medical sundries (excluding gloves)	326299 A100			
	Other industrial rubber products				
22	Pressure-sensitive tape, rubber-backed (including friction)	326299 7111			
	Graphics arts and printers' roll coverings, rubber, and printers'	-54			
23	rubber blankets	326 99 7 16			
	MEORMATION	SEDO	RT		
24	Single-ply rubber membraha (gring).	ੂੰ 6 ਬੂਬੇ 137			
25	Vulcanized film and sheet rubbet, bas prieric hings, and other	326200 7156			
20	Tubber products (incitually ja Tiliga and Idel cells)	320233 / 130			
26	Graphics arts and printers' roll coverings, rubber, and printers' rubber blankets Single-ply rubber membrand and Seet rubber, least prierical lings, and other rubber products (including) in rings and fuel cells) Paper mill, steel mill, plastics, and other industrial roll coverings, rubber	326299 7161			
	Miscellaneous rubber products				
	Wildelianeous rubber products				
27	Rubber boats (including recreational) (excluding heavy duty rigid hull inflatable rubber boats), life rafts, and pontoons	326299 B132			
28	Hard rubber battery jars, boxes, and parts and other hard rubber mechanical goods	326299 B116			
	Reclaimed rubber (any vulcanizable material excluding				
29	reclaimed residue or mud derived from processing or treatment of natural or synthetic (chemical) vulcanized scrap rubber)	326299 B121			
	of flattaral of Synthetic (ellermout) valuatilized sorap rubber,	320233 B121			
30	Rubber balloons (including consumer, advertising, meteorological, etc.)	326299 B135			
31	Rubber tank blocks, treads, and band tracks	326299 B151			
32	Molded and extruded rubber tubing	326299 B153			
	Other rubber goods (including bare rubber thread, and rubber				
	stationers' sundries such as bands, finger cots, and erasers) (excluding rubber life preservers) (Specify kind)				
33		326299 B161			
34	Tire cord and tire fabrics	314992 0100			
2=	Coolests and application as a second William	000004 5===			
35	Gaskets and gasketing, nonmetallic	339991 3500			
36	Packing and seals, molded	339991 5500			
	CONTINUE WITH ② ON PA	GE 17			

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31
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(,)

	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu					
No.	Products and services	Census product code	Products shipped and other receipts			
Line No.		code	\$ Bil.	Value, f.o.b. pla	ant Thou.	
	0734	0730	0731	IVIII.	mou.	
7	Rubber and synthetic resin combinations	325520 4271				
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.) INFORMATION ON ON OTUSE TO	- OPY				
	TION	18COP				
8	MEORMATION	DEPO	RI			
	INFO LISE TO	26				
39	DO NOT USE !					
	יי טע	34				
0						
		42				
1		59				
2		39				
-2		67				
13						
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.)					
14		999899 2000				
	Resales - Sales of products bought and sold without further					
	manufacture, processing, or assembly (The cost of such items should be reported in 6, line A2.)	999899 1000				
ıs	should be reported in W , line A2.)	333833 1000				
1 5						
	Miscellaneous receipts (including receipts for repair work, sales of scrap and refuse, etc.)	999899 9000				
15 16	Miscellaneous receipts (including receipts for repair work, sales of scrap and refuse, etc.)	999899 9000				

26 SPECIAL IN	QUIRIES
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A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

Exclude:

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011	Yes - Go to line 2	COPY
1012	No - <i>Go to B</i>	SMATION COLOR
	INFO	RMATION COPY

2. Report the costs incurred birthice tablishment for contract manufacturing purchase in 2012	
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3.	Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract
	manufacturing costs in line 2

1013

1015

2012 Mil.

Thou.

B. RECEIPTS FROM CONTRACT MANUFACTURING

 Did this establishment provide contract manufacturing services to others in 2012 (regardless of materials ownership)?

Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

Exclude:

- · Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017	Yes - Go to line 2
1018	No - <i>Go to</i> 👀

		2012					
	\$ Bil.	Mil.	Thou.				
9							

Please describe the product(s) being manufactured for others at this establishment.

1020



Not Applicable.

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

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30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.									
Is the time period covered by this report a calendar year?			Month	nth	Year		Month	Year	
	Yes	No - Enter time period covered —	FROM				то		
Name	Name of person to contact regarding this report Title								
	Area code	Number	Extens	ion		Area cod	е	Number	
Tele- phone		- 888 - 8888	-		Fax		-	-	
E-mail address						Month	Day	Year	
				Date com	pleted				
Thank you for completing your 2012 ECONOMIC CENSUS form.									

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.