If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other_direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be laported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (their hinding charges).

If purchases or transfers do not differ fig. in anti-yillom the amounts cetumy of timb production, you may report the cost of purchases or transfers flowever, if consumption of if resign righestly from the amounts purchased or transferred, these amounts should be adjusted for local parties in the materials and supplies inventories by adding the beginning inventory to the amount rule has do that ferred and subtracting ending inventory.

Contract Work - Include the materials and supplies inventory.

Contract Work - Include a track the last consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 16, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in , line A2, not in . The value of these products shipped by this establishment should be reported in under Census product code 999899 1000, "Resales."

No.	ਂ Materials, parts, and supplies		Consumption of purchased materials and of materials received from other establishments of your company					
Line No.	aloralo, parlo, and sappriso	code		Cost, including delivery cost (freight-in)				
	0634	0630	\$ Bil.	Mil.	Thou.			
1	Newsprint	322122 03						
2	Carbonless paper	322120 21						
	Coated paper (excluding carbonless and photosensitive)							
3	Sheets	322220 03						
4	Rolls	322220 04						
	Uncoated paper (excluding newsprint)							
5	Sheets	322121 10						
6	Rolls	322121 12						
7	Pressure-sensitive base stock, self-adhesive (including paper, film, foil, etc.)	322222 00						

CONTINUE WITH TO ON PAGE 12

Ð	DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continue	ed			
Line No.	Materials, parts, and supplies	Census material code	and of r establ	eption of purchase materials received ishments of you et, including deliver	d from other r company
	0634	0630	\$ Bil.	(freight-in) Mil.	Thou.
8	Plastics film and sheet	326100 01			
9	Printing inks	325910 02			
10	Light sensitive films	COPY			
11	Light sensitive films Light sensitive papers (including photograph May and diffusion transfer paper) Color proofing materials DO NOT USE TO	R ₂ E _E P ₁₃ O	RT		
12	Color proofing materials DO NOT USL	333315 00			
13	Unexposed photosensitive printing plates	325992 01			
14	Looseleaf components (including ring-type), metal and plastic	323118 10			
15	Garments purchased to be printed and resold	315000 00			
16	Paperboard (including news, chip, pasted, tablet, check, binders' board) (excluding for shipping)	322130 01			
17	Paperboard containers, boxes, and corrugated paperboard	322210 01			
18	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99			
19	TOTAL (Should equal total reported in 6, line A1)	771000 00			
18	Not Applicable.				

Fage 13					
If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.					
19 TYPE OI	OP	ERATION			
		A. Operations performed (Mark "X" ALL that apply.)			
⁰⁶²⁰ 294		Publishing			
300		Printing			
334		Typesetting/imagesetting			
344		Platemaking and/or platemaking services			
299		Postpress services, including binding			
301		Print brokering			
465		Embroidering CONATION CORT			
		Print brokering Embroidering B. Equipment used (Mark "X" ALL Sa Epply. O REPORT Lithographic (offset) NOT Use Epply. O Gravure			
309		Lithographic (offset)			
312		Gravure			
306		Flexographic			
302		Screen process			
328		Quick printing			
330		Digital printing			
314		Engraving (printing)			
304		Letterpress			
316		Photocopying			
362		Blueprinting			
20 and 21	No	t Applicable.			

32302135



22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 22. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales."

Special Reporting Instructions and Definitions -

Stock forms - Standardized products usually manufact free in large quantities and count end user without customer specified principal and product manufacturing features. in inventory, delivered to end user without customer specified princing a

sustomers' specifications. Custom forms - Manufactur

ti at inc Any form a label into its construction. **Label/Form Combination -**

Unit Set Forms, Loose o All carbonless, carbonized, or carbon interleaved forms with an original and one or more copies, with or without stub.

Tabulating Card Set - Any combination of one or more cards assembled and joined with any number of sheets, with or without carbon, held together by a common perforated stub, not in continuous style.

Manifold Book - A bound set of forms intended for manual writing with hand-inserted, reusable carbon.

Pegboard Accounting System - A board with a row or rows of pins and associated pegboard forms that fit onto the board.

Continuous Forms - Single or multiple copy forms, with or without carbon, manufactured from a continuous web and not cut into units prior to execution; ziz-zag folded (flat pack) or nonfolded (roll).

Jumbo Roll-Feed Forms - Continuous forms intended for use in high-speed nonimpact printers. The forms go to the end user in a roll.

Self-Mailer Form - A continuous form integrated into a continuous envelope, manufactured so that the outside address and inside product can be printed simultaneously (includes peel-back and insert mailers).

Preprinted Cut Sheets - Single ply, noncontinuous sheets of paper formatted for the collection and/or dissemination of information. These should be reported under the appropriate commercial printing category(ies) in 22.

Commercial Printing - This list of printed products is categorized by kind of printing press used. Report receipts for any commercial printing done in this establishment in the section following manifold business forms and checkbooks, beginning on line 6.

Photocopying - Report receipts on line 77.

Blueprinting - Report receipts on line 78.

Print Brokering - Report receipts on line 79.

									4	
	No.	o Products and services		Census product		Products shipped and other receipts				
ı		Troducto and convices		code	Value, f.o.b. plan			ant		
ı	ڌ	L'i				Bil.	Mil.	Thou.		
		0734	0730		0731				E	
ı		Manifold business forms								
1										
ı									E	
ı		Unit set business forms, loose or bound (including label/form								
ı	1	combination, tabulating card sets, and other types)	32	3116 1500					E	
H										
1										
ı	2	Manifold books and pegboard accounting systems (including manifold sales books)	32	3116 3100						
									-	

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.								
DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
No.	Products and services	Census product	Product	s shipped and c	·			
Line No.	. 1000000 0110 00111000	code	\$ Bil.	Value, f.o.b. p	lant Thou.			
	0734	0730	0731					
	Manifold business forms - Continued							
3	Custom continuous business forms (including label/form combination, jumbo roll-feed, self-mailer, and other types)	323116 5700						
4	Stock continuous business forms (including jumbo roll-feed and other types)	323116 7100						
5	Checkbooks (including inserts and refills) (excluding those hockontinuous form and die-cut)	323116 9100	RT					
6	Checkbooks (including inserts and refills) (excluding those honor continuous form and die-cut)	323114 0100						
7	Digital printing	323115 0100						
	Lithographic (offset) printing							
	Magazine and periodical printing							
8	Magazine and periodical printing (excluding magazines and comics for Sunday newspapers)	323110 1115						
9	Magazine and comic printing for Sunday newspapers (excluding printing of newspaper advertising inserts) (Report newspaper advertising inserts on line 19.)	323110 1121						
	Label and wrapper printing							
10	Label printing	323110 3125						
11	Printed rolls and sheets for packaging purposes (printing only) (Report converting and printing or converting without printing on lines 70 through 75.)	323110 3145						
12	Catalog and directory printing (including direct mail catalogs, business reference services directories, and all other catalogs and directories)	323110 5100						
	Financial and legal printing							
13	Annual report, SEC filing, prospectus, and other corporate financial printing	323110 7125						
14	Bank and bank form printing (including debit-credit slips, ledger and statement sheets, installment-loan coupons, etc.) (excluding checkbooks)	323110 7155						
	Other financial and legal printing (including insurance forms, briefs, etc.) (Report checkbooks on line 5.) (Specify products printed.)							
15		323110 7165						
	CONTINUE WITH ② ON PAGE 16							

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o.		Census product	Products	shipped and ot	her receipts
Line No.	Products and services	code		Value, f.o.b. pla	int
<u>.</u>	0734	0730	\$ Bil.	Mil.	Thou.
	Lithographic (offset) printing - Continued	0.00	0701		
	Advertising printing				
	Providence I and control of a first of the order I and I always				
6	Direct mail advertising printing (including circulars, letters, pamphlets, cards, etc.) (excluding catalogs)	323110 9115			
	Display advertising printing (including posters and counter,				
7	floor display, point-of-purchase, and other advertising	222440 0225			
_	uispiay materiais)	323110 9225			
	Signs and displays made of wood, metal, plastice et (Printing of material to be affixed to a signar display build be reported on line 17.) (Spenis (P) (Rev Material.)	COL	nT		
	be reported on line 17.) (Specify Programme V. Material.) 7	DFPO	Kı		
	IIII OT LISE TO	ME.			
8	DO NOT DO	339950 WYWW			
	Preprinted newspaper advertising insert printing				
9	(advertising supplements not regularly issued)	323110 9235			
	Other advertising printing (including brochures, pamphlets,				
	magazine inserts, shopping news, etc.) (Specify products printed.)				
0		323110 9255			
•					
	Other lithographic (offset) general job printing				
	No	000110 B111			
21	Newspapers	323110 B111			
2	Scientific and technical recording chart and chart paper	222110 P116			
.2	printing	323110 B116			
3	Calendar, map, and atlas printing (including calendar pads and globe covers)	323110 B125			
	and globe develop	020110 10120			
4	Playing cards, printed	323110 B141			
25	Printed decalcomanias and pressure-sensitives (self-adhesive) (including bumper stickers, etc.) (excluding labels)	323110 B146			
-	, , , , , , , , , , , , , , , , , , ,				
26	Printing on metal (excluding signs and displays)	323110 B151			
27	Art reproductions and picture prints	323110 B176			
	CONTINUE WITH ② ON PA	GE 17			

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.					
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ıed			
Line No.	Products and services	Census product code	\$ Bil.	s shipped and o Value, f.o.b. pl Mil.	·
	Lithographic (offset) printing - Continued	0730	0731		
	Other lithographic (offset) general job printing - Continued				
28	Greeting cards, printed for publication by others				
	Ticket, credit card, business stationery, and all other lithographic (offset) commercial and general job printing (Specify products printed.) INFORMATION INFORMATION OF THE TOTAL OF THE	COPY	рT		
29	INFORMATION	REPU 323110 B195			
30	Gravure printing Magazine and periodical printing (including magazine and comic supplements for Sunday newspapers) (Report newspaper advertising inserts on line 35.)				
	Label and wrapper printing				
31	Label printing	323111 3125			
32	Printed rolls and sheets for packaging purposes (printing only) (Report converting and printing or converting without printing on lines 70 through 75.)	323111 3235			
33	Catalog and directory printing (including direct mail catalogs, business reference services directories, and all other catalogs and directories)	323111 5100			
	Advertising printing				
34	Direct mail advertising printing (including circulars, letters, pamphlets, cards, and printed envelopes) (excluding catalogs)	323111 7111			
	Advertising printing other than direct mail (including newspaper advertising inserts, advertising display materials, brochures, pamphlets, magazine inserts, etc.) (excluding catalogs) (Specify products printed.)				
35		323111 7125			
	Other general commercial gravure printing (including decalcomanias, pressure-sensitives (other than labels), bumper stickers, customized stationery, business cards, etc.) (Specify products printed.)				
36		323111 9100			
	CONTINUE WITH ② ON PA	AGE 18			

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.o.		Census product		Products shipped and other re			her receipt	
Line No.	Products and services	code				Value, 1	f.o.b. pla	int
Ē	0734	0730		\$ E	Bil.	Mi	l.	Thou.
	Flexographic printing	0730		0/31				
	Label and wrapper printing							
	3							
37	Label printing	323	3112 1A15					
-		0_						
	Printed rolls and sheets for packaging purposes (printing only) (Report converting and printing or converting without							
88	printing on lines 70 through 75.)	323	3112 1C25					
	Financial and legal printing (including annual corporate to bank printing, etc.) (Report checkbooks on the 5.	C	י אס:					
39	bank printing, etc.) (Report checkbooks	32:	3112 3321	R				
	Advertising printing (including direct mail (other that	R	3112 3321 EPC					
10	catalogs), display, magazine and preprinted levisor ar inserts, brochures, pamphlets, etc		3112 3326					
	Do Mo I	32.	3112 3320					
	All other commercial flexographic printing (including catalogs, decalcomanias, pressure-sensitives (other than labels),							
	customized stationery, etc.) (Specify products printed.)							
ŀ1		32	3112 3392					
	Screen printing							
	ocreen printing							
12	Label printing (including cloth labels)	32	3113 2100					
	Labor printing (moldaing doth labors)	02.	0110 2100					
13	Printing on garments, apparel accessories, and other fabric articles (excluding labels)	32:	3113 4100					
	Advertising printing							
	Printed point-of-purchase, counter, window, and floor display materials and advertising posters, inserts,							
14	brochures, etc.	32	3113 6215					
	Signs and displays (nonelectric) made of wood, plastics,							
	metal, etc. (Printing of material to be affixed to a sign or display should be reported on line 44.) (Specify primary							
	material.) 🔻							
1 5		339	950 3YWV					
	Printed decalcomanias and pressure-sensitives (self-adhesive)							
ŀ6	(including bumper stickers, etc.) (excluding labels)	32	3113 6346					
. 7	Printing on metal (excluding signs)	32	3113 6651					
	CONTINUE WITH 😨 ON PA	GF 19						
	- CONTINUE WITH & ON TA	J_ 13						

If n Nu	not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.				
22	DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continu	ed			
Line No.	Products and services	Census product code	Product	value, f.o.b. pl	·
	0734	0730	0731		
	Screen printing - Continued				
48	Printing on glass or plastics containers for others	323113 6656			
	All other commercial and general screen printing (including customized stationery) (excluding on textiles) (Specify products printed.)	COPY			
49	All other commercial and general screen printing (including customized stationery) (excluding on textiles) (Specify products printed.) INFORMATION INFORMATION DO NOT USE TO	REPO	RT		
	Engraving (printing) DO NOT USE				
50	Security	323119 E111			
51	Social	323119 E116			
	Business stationery and other commercial engraving (printing) (Specify products printed.)				
52		323119 E125			
	Letterpress printing				
53	Magazine and periodical printing	323119 C135			
	Label and wrapper printing				
54	Label printing	323119 3125			
55	Printed rolls and sheets for packaging purposes (printing only) (Report converting and printing or converting without printing on lines 70 through 75.)	323119 3139			
56	Catalog and directory printing (including direct mail catalogs, business reference services directories, and all other catalogs and directories)	323119 C155			
57	Advertising printing (including direct mail (other than catalogs), display advertising materials, newspaper and magazine inserts, brochures, circulars, etc.)	323119 9100			
58	Financial and legal printing (Report checkbooks on line 5.)	323119 C145			
	CONTINUE WITH 🥸 ON PA	GE 20			

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DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued								
Š.	Products and services	Census product	Products shipped and other receipts					
Line No.	Troducts und services	code	\$ Bil.	ant Thou.				
	0734	0730	0731	Mil.				
	Letterpress printing - Continued							
	Other letterpress general job printing							
59	Printed decalcomanias and pressure-sensitives (self-adhesive) (including bumper stickers, etc.) (excluding labels)	323119 C227						
60	Tag printing (including embossed) and business form printing (excluding manifold, financial, legal, and looseleaf forms)	323119 C228						
61	Ticket, coupon, and food and beverage check principle of the concluding transportation and amusement of the concluding transportation and amusement of the conclusion of the c	323119 C233	RT					
62	Calendars and calendar pads O.T USE	323119 C235						
63	Embossing or embosing and printing plastic cards (credit, ID, etc.)	323119 C241						
	All other general commercial letterpress printing (including customized stationery and business cards) (Specify products printed.)							
64		323119 C292						
	Pad printing (Specify products printed.)							
	, and the second							
65		323119 J102						
	Commercial printing using a process not previously listed (Report receipts for photocopying, blueprinting, and print brokering on lines 77 through 79.) (Specify the process used and products printed.)							
66		323119 J104						
67	Blankbooks (including albums, time planners-organizers, ledger and account books, address books, etc., and refills) (excluding checkbooks and looseleaf types)	323118 1100						
68	Looseleaf binders, devices, inserts, forms, and metals (including post binders, components, and products specifically for use in looseleaf binders) (excluding looseleaf filler paper)	323118 3100						
	Miscellaneous binding and postpress work (including collating, perforating, folding, gluing, die-cutting, gold or foil stamping, etc.) (Specify kinds of work done.)							
69	•	323121 7100						
CONTINUE WITH ② ON PAGE 21								

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.									
DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued									
Line No.	Products and services	Census product code	Product \$ Bil.	s shipped and o Value, f.o.b. pl Mil.	·				
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)								
70	TANTION	COPY	-						
71 72	INFORMATION DO NOT USE TO	REPO	KI						
73	DO NO	42							
74		59 67							
75									
76	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 6, line A2.)	999899 1000							
77	Receipts for photocopying and duplicating	999899 9054							
78	Receipts for blueprinting services	999899 9057							
79 80	Receipts for services as print broker	999899 9060 999899 9003							
81	Other miscellaneous receipts (including receipts for repair work, etc.)	999899 9090							
82	TOTAL (Should equal total reported in 6)	770000 0000							
23	Not Applicable.								

A. PURCHASE OF CONTRACT MANUFACTURING

1. Did this establishment **purchase** contract manufacturing services from other companies or foreign plants of your company in 2012?

Include:

- Products for which the manufacturing (i.e., transforming or otherwise processing materials or components based on specifications provided by your company) was outsourced to other companies.
- Products for which the manufacturing was performed by your company's foreign plants.

Exclude:

- Services for packaging and assembling.
- Purchases of merchandise for resale (sale of products bought and sold without further processing or transformation).

1011	Yes - Go to line 2	•
1012	No - Go to B	DT
	No - Go to B INFORMATION COPY INFORMATION COPY INFORMATION COPY INFORMATION COPY	\$ Bil.
	" LOT LISE TO	

2.	Report the costs incurred manufacturing purchase	by t	K	e	ta	olis	\mathbf{H}	en	t f	or	CO	nt	rac	ct
	manufacturing purchase	in 2	J 1	Ζ.		٠								

3.	Report the value of sales, shipments, receipts, or revenue generated
	in 2012 from products whose purchases were reported as contract
	manufacturing costs in line 2

1013

1015

2012 Mil.

Thou.

B. RECEIPTS FROM CONTRACT MANUFACTURING

 Did this establishment provide contract manufacturing services to others in 2012 (regardless of materials ownership)?

Include:

- Products manufactured at this location (i.e., transforming or otherwise processing materials or components based on specifications provided by the contracting company).
- Products manufactured and transferred to other plants of your company.
- Products manufactured and exported.

Exclude:

- · Services for packaging and assembling.
- Sales of products purchased and sold without further processing or transformation.

1017	Yes - Go to line 2
1018	No - <i>Go to C</i>

2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others (regardless of materials ownership and based on specifications provided by the contracting company)

	2012							
	\$ Bil.	Mil.	Thou.					
9								

Please describe the product(s) being manufactured for others at this establishment.

1020

Thank you for completing your 2012 ECONOMIC CENSUS form. PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.