If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.



DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in 22. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials..." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . . " Census material code 009700 99.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other_direct charges incurred in acquiring the materials.

It their full economic value (the value

Materials received from other plants within your company should be lepo tell at their full economic value (the value assigned by the shipping plant, plus the cost of freight and (the handing charges).

If purchases or transfers do not differ (ig) it and shown the amounts economy put into production, you may report the cost of purchases or transfer allowever, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for Coarries in the materials and supplies inventories by adding the beginning inventory to the amount purchased of the plant of the consumption of the plant of the pla

Contract Work - Include a track the last consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in 0, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in to, line A2, not in to. The value of these products shipped by this establishment should be reported in 22 under Census product code 999899 1000, "Resales."

() () ()	Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities		Cost, including delivery cost (freight-in)			
		0634	0630 0636 0632		0632	\$ Bil.	Mil.	Thou.	
1		Particleboard, wood	321219 02		0002				
2		Medium density fiberboard, MDF	321219 06						
3		Logs and bolts	113310 19	1000 bd ft Int (1/4 in. scale)					
4		Pulpwood	113310 21	standard cords					
5		Wood chips, slabs, edgings, sawdust, and other sawmill waste (excluding planer shavings)	321000 15	short tons					
6		Planer shavings	321000 17	↓					
7		Hardboard, wood fiberboard	321219 09						
8		Paints, varnishes, lacquers, stains, shellacs, japans, enamels, and allied products	325510 03	gallons					

CONTINUE WITH TO ON PAGE 12

Œ	DETAILED COST OF MATERIALS, PARTS,	AND SUPPLIES -	Continued				J
Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities		of purchased materials and of materials other establishments of your company Cost, including delivery cost (freight-in)		
				Quantity	\$ Bil.	Mil.	Thou.
	0634	0630	0636	0632	0631		
9	Urethane adhesives	325520 07					
10	Urea and melamine resins	325211 41	1000 lb (dry basis)				
11	Phenolic and other tar acid resins	325211 43	ON (COPY			
12	Phenolic and other tar acid resins All other plastics resins consumed its, O the form of granules, pellets, I delirs, O liquids, etc. Petroleum wax	RMAT - 32511C3F	TO F	REPO	RT		
13	Petroleum wax D.O. NO	324190 09					
14	Overlays, vinyl and paper	001900 59					
15	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.)	009700 99					
16	TOTAL (Should equal total reported in G, line A1)	771000 00					

18-21 Not Applicable.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of ②. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 999899 2000.

CONTINUE WITH 22 ON PAGE 13



If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.





DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 999899 1000, "Resales.'

Special Reporting Instructions and Definitions -

PARTICLEBOARD - A panel manufactured from lignocellulosic materials, primarily in the form of discrete pieces or particles, as distinguished from fibers, combined with a synthetic resin or other suitable binder and bonded together under heat and pressure in a hot press by a process in which the entire interparticle bond is created by the added binder. Other materials may have been added prior to pressing to obtain or enhance certain properties.

WAFERBOARD AND ORIENTED STRANDBOARD (OSB) - A panel made of compressed wafer-like wood flakes, particles, or strands bonded with exterior type adhesives. The flakes or strands may range in size and thickness and may be either randomly or directionally oriented. In most cases the wafers or strands are arranged in perpendicular layers (usually 3 or 5) to provide strength in both panel directions. (Panels are suitable for structural applications where limited exposure to the weather may be expected.)

MEDIUM DENSITY FIBERBOARD (MDF) - A panel product manufactured from Ignocellulosic fibers combined with a synthetic resin or other suitable binder. The panels of that if a trivial to a density of 31 pe ands per cubic foot (0.50 grams per cubic centimeter) to 55 pecuristics. While the internet conditions a filtration of the panels and pressure by a process in which the internet bond is substantially dented by the added binder.

CELLULOSIC FIBERBOARD - A panel made from Hyperboliosis interpretation of the fibers but which has not been contolleded up as the added by interfelting of the fibers but which has not been contolleded up as the added from the contolleded up as the added from the contolleded up as the added to the contolleded up as the added from the contolleded up as the cont

HARDBOARD - A panel made from lignocellulosic fibers and felted into a panel of density of 31 pounds or more per cubic foot under controlled combinations of consolidating pressure, heat, and moisture so that the board produced has a characteristic ligneous bond.

MACHINED/CUT - Panels or boards that have been molded, cut to size, perforated, or further machined to add groves and rabbets.

COATED/LAMINATED FINISH - Panels or boards that are face finished on one or both surfaces by printing or by the addition of fillers, sealers, waxes, oils, stains, varnishes, paints, enamels, and/or similar materials or have been overlaid or laminated with nonwood materials including vinyl.

		<u> </u>	Unit of	Prod	Products shipped and other receipts					
No.	Products and services	Census product code	measure for	Quantity	Value, f.o.b. plant					
Line			quantities	Quantity	\$ Bil. Mil.	Thou.				
	0734	0730	0736	0732	0731					
	Particleboard made from particleboard produced at this location		1000 ft ² (3/4							
1	Flooring (including underlayment and manufactured (mobile) home decking)	321219 1221	in. basis)							
2	Industrial, commercial, and shelving, siding, sheathing and door core	321219 1311								
3	Waferboard and oriented strandboard	321219 2200								
ı	Medium density fiberboard (MDF) made from MDF produced at the same location	321219 3300								
5	Cellulosic fiberboard (insulating board) .	321219 5100	1000 ft ² (1/2 in. basis)							
6	Hardboard products	321219 6100								
7	Prefinished particleboard and medium density fiberboard (MDF) made from purchased particleboard and MDF	321219 8200								

CONTINUE WITH 22 ON PAGE 14

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22	DETAIL OF SALES, SHIPMENTS, RECEIPTS	S, OR REVENUE	- Continued				
Ċ.			Unit of	Prod	ducts shipp	ed and other red	
Line No.	Products and services	Census product code	measure for	0		Value, f.o.b. pl	lant
ine		code	quantities	Quantity	\$ Bil.	Mil.	Thou.
	0734	0730	0736	0732	0731		
	All other products made in this establishment (Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the pre-listed products and services. For all remaining products, write "Other" and report a single total value.)						
		18					
8							
9	INFO DO NO	26	ON (COPY	DI		
10	INFO	RIVIA	TO	REPU	KI		
11	DO NO	t USL	_				
	_	59					
12							
		67					
13							
13							
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.)						
14		999899 2000					
15	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in , line A2.)	999899 1000					
	Miscellaneous receipts						
16	Sales of scrap and refuse	999899 9003					
17	Other miscellaneous receipts (including receipts for repair work, etc.)	999899 9090					
18	TOTAL (Should equal total reported in	770000 0000					
22	-25 Not Applicable.						
4	Not Applicable.						

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not shown, please enter your 11-digit Census File mber (CFN) from the mailing address.			
SPECIAL INQUIRIES			
A. PURCHASE OF CONTRACT MANUFACTURING			
 Did this establishment purchase contract manufacturing services from other your company in 2012? 	companie	es or foreign p	lants of
Include:			
 Products for which the manufacturing (i.e., transforming or otherwise proc based on specifications provided by your company) was outsourced to oth Products for which the manufacturing was performed by your company's f 	er compa	inies.	nponents
Exclude:			
• Services for packaging and assembling.			
 Purchases of merchandise for resale (sale of products bought and sold wit transformation). 	nout furth	ner processing	or
TION COPI			
1011 Yes - Go to line 2	RT		
Purchases of merchandise for resale (sale of products bought and sold wit transformation). 1011 Yes - Go to line 2 1012 No - Go to BINFORMATION REPO DO NOT USE TO REPO 2. Report the costs incurred by this establishment for contract	•		
- O NOT USE 1	A D'1	2012	
DO MO.	\$ Bil.	Mil.	Thou.
2. Report the costs incurred by this establishment for contract manufacturing purchased in 2012			
3. Report the value of sales, shipments, receipts, or revenue generated in 2012 from products whose purchases were reported as contract manufacturing costs in line 2			
B. RECEIPTS FROM CONTRACT MANUFACTURING			
 Did this establishment provide contract manufacturing services to others in 2 ownership)? 	012 <i>(rega</i>	rdless of mate	erials
Include:			
 Products manufactured at this location (i.e., transforming or otherwise pro- based on specifications provided by the contracting company). 	essing m	naterials or co	mponents
 Products manufactured and transferred to other plants of your company. 			
Products manufactured and exported.			
Exclude: • Services for packaging and assembling.			
Sales of products purchased and sold without further processing or transfer	rmation.		
1017 Yes - Go to line 2			
1018 No - <i>Go to</i> 30			
	¢ D∷	2012 Mil.	Thou
2. Report the value of sales, shipments, receipts, or revenue generated in 2012 from contract manufacturing performed at this location for others	\$ Bil.	IVIII.	Thou.
(regardless of materials ownership and based on specifications provided by the contracting company)			
Please describe the product(s) being manufactured for others at this establish	nent. 🗾		
Please describe the product(s) being manufactured for others at this establish	nent. 📝		

REMARKS (Please use this space for any explanations that may be essential in understanding your reported data.)

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© CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.								
Is the time period covered by this report a calendar year? Yes No - Enter time period covered			Month		Year	то	Month	Year
Name of person to contact regard	ding this report			Title				
Area code	Number	Extens	ion	Area code Number				mber
Tele- phone -	- 0000 -			Fax		-	-	
E-mail address						Month	Day	Year
					oleted			
Thank you fo	Thank you for completing your 2012 ECONOMIC CENSUS form.							

PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.